

CYL **Cyanolube**

CYL is a one part cyanoacrylate adhesive which offers fast cure speed together with high bond strength. The adhesive does not require mixing or heating and can be cured in anaerobic conditions.

- Low viscosity, solvent-free adhesive; easy to use
- Cures in seconds upon exposure to traces of moisture/humidity or alkalinity
- Bonds a wide range of plastics and rubbers; including nitrile, neoprene, ABS, PVC, polyacetal, etc.
- Also bonds a wide range of metals in under 5 seconds; including steel, aluminium, copper and brass

Typical Properties

Liquid Properties:	Colour:	Clear
	Flash Point:	> 85°C
	Cure Speed:	1 - 5 seconds
	Viscosity (mPa s @ 20°C):	20
	Density (g/ml):	1.06
	Operating Temperature Range:	-60 to 90°C
Cured Properties:	Full Cure Time:	24 hours
	Tensile Strength (N/mm ²):	25 - 30
	Tensile Shear Strength (N/mm ²):	15

Description	Packaging	Order Code	Shelf Life
Cyanolube	5g in 6 pack	CYL05BE	12 months

Directions for Use

For optimum results, clean and abrade the surfaces to be bonded and make sure they are free from dirt, dust and contamination (such as mould release agents). Apply a thin film or drop of CYL to one surface only and bring the parts together, holding firmly for a few seconds. One drop will bond approximately 25mm².

Revision 2: Nov 2017

Copyright Electrolube 2013

All information is given in good faith but without warranty. Properties are given as a guide only and should not be taken as a specification.

Electrolube cannot be held responsible for the performance of its products within any application determined by the customer, who must satisfy themselves as to the suitability of the product.

Ashby Park, Coalfield Way,
Ashby de la Zouch,
Leicestershire LE65 1JR

T +44 (0)1530 419 600

F +44 (0)1530 416 640

BS EN ISO 9001:2008
Certificate No. FM 32082